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(54) Title: MASSIVE SYNTHESIS METHOD OF DOUBLE-WALLED CARBON NANOTUBES USING THE VAPOR PHASE

MAKING SOLUTION CONTAINING 202 CATALYST METAL PARTICLES MAKING MIXED SOLUTION CONTAINING CATALYST METAL PARTICLES AND SUPPORT MATERIAL POWDER 204 200 DRYING MIXED SOLUTION CONTAINING CATALYST METAL PARTICLES AND SUPPORT MATERIAL POWDER 206 **GRINDING SUPPORT MATERIAL** POWDER CONTAINING CATALYST 208 METAL PARTICLES SINTERING SUPPORT MATERIAL POWDER EMBEDDING CATALYST METAL PARTICLES 300 LOADING SUPPORT MATERIAL POWDER EMBEDDING CATALYST METAL PARTICLES IN BOAT OF REACTOR 402 MAINTAINING REACTOR AT PREDETERMINED TEMPERATURE 404 400 SUPPLYING CARBON SOURCE GAS TO INSIDE OF REACTOR 406

(57) Abstract: A method of massively synthesizing double-walled carbon nanotubes is provided. In the method, catalyst metal particles having a size of a few nanometers are embedded in nano pores of a support material powder. Then, the support material powder embedding the catalyst metal particles is sintered at a temperature of 700-900°C. Then, the support material powder embedding the catalyst metal particles is loaded in a reactor. Thereafter, high purity double-walled carbon nanotubes are formed massively by vaporizing a carbon source solution at a temperature of 700-1100°C and supplying the vaporized carbon source gas, or by directly supplying a carbon source gas to the reactor.

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